

Machine	Cycle Time Standard	Cycle Time Actual	Cavitation	Expected Parts per Shift	Actual Parts per Shift	Box Quantity	Number of Boxes Produced
1	14.25	14.23	4			1000	
2	11.8	11.9	8			2500	
3	6.3	6.2	64			25000	
4	10	10	16			8000	
5	18.3	15.6	2			250	
6	28	29.5	2			500	
7	15.4	15.1	6			1400	
8	22	29	8			600	
9	84	67	1			20	
10	21	20.9	2			400	